

**Work Order ID 57014**

Tuesday, March 16, 2010 3:40:29 PM



AOG

Page 1

Item ID: DSI 9372-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Wearshoe

Start Date: 3/16/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 3/17/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: MF

Date: 10-3-16

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

DSI 9372

Rev A

100



DOCUMENT CONTROL

0.00

DC

Memo

0.00

Document Control

Photocopy bluefile &amp; type labels per PPPDSI9372-011 CHG001

Subs 1/7

110



Pick Kit

0.00

Packaging

Memo

0.00

Packaging

10-3-17 (28) [Signature]

120



QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

Subs 1/7

(28)



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Item ID: DSI 9372-011

Accept



Setup Start



Revision ID:

Item Name: Wearshoe

Stop



Start Date: 3/16/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 3/17/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging	Packaging	0.00							
Packaging	Memo Identify and pack for shipping as per PPP DSI9372-011 Location: <u>20</u> <input type="checkbox"/> PPP Rev: <u>3</u>	0.00							
140  QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

10-3-17 SP (20)

10/03/17 JG

mf

10-3-17





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Work Order ID: 57014



Parent Item: DSI 9372-011



Parent Item Name: Wearshoe

Comments: IPP Rev: A ☐ New issue 07-04-09 ☐ JLM ☐

Start Date: 3/16/2010

Required Date: 3/17/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
ALS 1032-130		Purchased	No			120	Each	666.0000	12.0000			

Insert

ALS 1032-130

per 057007

8, 16, 17

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST282

666

110511

666

120

Each

1,293.000

100.0000

11388 MF 10-3-16

AN3C4A

50

Purchased

No



BOLT

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST350

1293

112314

13

112720

12

112724

3

112829

1

112991

2

113121

64

113226

344

113644

12

113749

11

114103

331

114108

500

MF 10-3-16

2x



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Work Order ID: 57014

Parent Item: DSI 9372-011

Parent Item Name: Wearshoe

Comments: IPP Rev: A ☐ New issue 07-04-09 ☐ JLM ☐

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Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN96BC10E *WASH* Purchased

No

120

Each

388.0000

100.0000



*m113691 10-3-17 SP*

*Washer*

*ASN49D03325*

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

100

103585

100

Main Warehouse

ST

288

112116

128

112612

160

D3564-11 *H*

Manufactured

No

120

Each

3.0000

2.0000



*10-3-17 SP (2x) B56834 (12)*

*Wearshoe*

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FP19

1

55332

1

Main Warehouse

ST

2

45823

1

50112

1

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Shop Packet Print

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Work Order ID: 57014

Parent Item: DSI 9372-011

Parent Item Name: Wearshoe

Comments: IPP Rev: A ☐ New issue 07-04-09 ☐ JLM ☐

Start Date: 3/16/2010

Required Date: 3/17/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3564-13



Wearshoe

Manufactured

No

120

Each

29.0000

2.0000



10-3-17sf

## Warehouse

Loc Qty

Loc Code

### Location

Main Warehouse

FP17

17

56285

17

Main Warehouse

ST

12

45409

2

46495

10

D3564-5



Wearshoe

Manufactured

No

120

Each

28.0000

2.0000



10-3-17 sf (2x)

## Warehouse

Loc Qty

Loc Code

### Location

OFFSHORE

FG

2

34806

2

Main Warehouse

FP19

25

51925

1

55024

12

55333

12

Main Warehouse

ST

1

45824

1

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Work Order ID: 57014

Parent Item: DSI 9372-011

Parent Item Name: Wearshoe

Comments: IPP Rev: A ☐ New issue 07-04-09 ☐ JLM ☐

Start Date: 3/16/2010

Required Date: 3/17/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3564-9 Wearshoe		Manufactured	No			120	Each	14.0000	2.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

FP19

12

55334

12

Main Warehouse

ST

2

44659

1

45825

1

D3566-1

Manufactured No



Gasket

120

Each

23.0000

4.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FP

18

52512

3

54480

1

55011

1

55320

1

56532

12

Main Warehouse

ST

5

46349

1

51218

1

51259

3

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Work Order ID: 57014



Parent Item: DSI 9372-011



Parent Item Name: Wearshoe

Start Date: 3/16/2010

Required Date: 3/17/2010

Comments: IPP Rev: A ☐ New issue 07-04-09 ☐ JLM ☐

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3566-13

fl

Manufactured No

120

Each

68.0000

2.0000



16-3-17-3

Gasket

Warehouse Loc Qty Loc Code

Location

Main Warehouse

FP

66

53461

66

Main Warehouse

ST

2

45717

1

50265

1

D3566-5

fl

Manufactured No

120

Each

16.0000

2.0000



16-3-17-3

20

Gasket

Warehouse Loc Qty Loc Code

Location

Main Warehouse

FP19

13

55026

1

55335

12

Main Warehouse

ST

3

36113

1

46186

1

51260

1

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**DART**

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. DSI 9372	REV. A SHEET 1 OF 2
DATE 07.03.19		TITLE STAINLESS STEEL WEARSHOE KITS SCALE NTS	
A	07.03.19	NEW ISSUE	

REFERENCE ONLY

**DART SERVICE INSTRUCTION**TO AMEND INSTALLATION INSTRUCTIONS D205-634 REV. D OR EARLIER AND  
INSTALLATION INSTRUCTIONS D204-635 REV. D OR EARLIER

REF. CANADIAN STC: SH96-88 ISSUE 3

REF. FAA STC: SR00563NY

For customers with D205-634-011 skidtubes at CHG 004 or earlier and D205-634-015 skidtubes at CHG 003 or earlier who would like to upgrade to stainless steel wearshoes, the DSI 9372-011 wearshoe kit can be obtained from Dart

or

For customers with D204-635-011 skidtubes at CHG 004 or earlier who would like to upgrade to stainless steel wearshoes, the DSI 9372-013 wearshoe kit can be obtained from Dart

QTY -011	QTY -013	Part Number	Description
X		DSI 9372-011	WEARSHOE KIT (D205-634-011/-015 SKIDTUBES)
	X	DSI 9372-013	WEARSHOE KIT (D204-635-011 SKIDTUBES)
1		D3564-5	WEARSHOE (REPLACES D2577-5)
	1	D3564-7	WEARSHOE (REPLACES D2577-7)
1	1	D3564-9	WEARSHOE (REPLACES D2577-1)
1	1	D3564-11	WEARSHOE (REPLACES D2577-3)
1	1	D3564-13	*WEARSHOE
2	2	D3566-1	GASKET
1		D3566-5	GASKET
	1	D3566-7	GASKET
1	1	D3566-13	*GASKET
50	44	AN3C4A	BOLT
50	44	AN960C10L	WASHER
6	6	ALS4-1032-130	*INSERT

\* OPTIONAL TO INSTALL

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY: *D. Shepherd*  
D. SHEPHERD (DE # 02)DATE: 07.03.19  
CERT. NO.: SH96-88  
ISSUE NO.: 3

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries